

Installing New Version of XL Controller Firmware/Software

1. Turn ON the electrical disconnect switch located on the rear electrical cabinet door.
2. Press the <Power> button located on the front of the touch panel enclosure.
3. After Windows boots up, the ServoCam Terminal program will launch automatically, and will display the following message:

```
SERVOCAM  
Controller v5.70c  
Copyright ©1998 by  
AMT Machine Systems
```

During the 5 seconds that the above copyright message is displayed, close the ServoCam Terminal program by clicking on the X in the upper-right corner of the window. This Terminal program must be terminated before it tries to synchronize with the ServoNet controllers; i.e. the Terminal program must be terminated before the copyright message goes away.

4. Now, there should be no programs running on the touch panel computer.
5. Plug in your USB thumb drive.
6. Use Windows Explorer and launch SETUPXL.EXE on your USB thumb drive.
7. When the firmware has been successfully programmed, the touch panel will display:

